# SYNOLAC® 92X-55

#### ARKEMA COATING RESINS

Sales Viscosity in Poise at 25°C, Brookfield Viscometer 50	range of vehicle
Performance	
• Good recoatability • Good adhesion on metal substrates  Polymer Type  • Solvent borne Alkyd   **Solid Content (at 150°C, 1gm, 1hr,) (ISO 3251)  Viscosity in Poise at 25°C, Brookfield Viscometer  50	
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Sales Viscosity in Poise at 25°C, Brookfield Viscometer 50	
<u>·</u>	53 - 57
	0 - 60
<b>Specifications</b> Colour, Gardner scale (ISO 4630) 8	Max
Acid value, mg KOH/g (ISO 2114)	5 Max
	ylene
Oil Length 28	8
Other Density / Specific Gravity at 20°C, g/ml (ISO 2811) 1.	.02
Characteristics <sup>1</sup> Oil or Fatty Acid Type	inoleic
Note: Acid value and oil length quoted relative to solid resin	
1 The data provided for these properties are typical values, intended only as guides, and should not be construed as sales s	specifications

## **RECOMMENDATIONS FOR USE**

# Formulation Guidelines

#### COMPATIBILITY:

 ${\sf SYNOLAC}^{\circledR} 92X-55 \text{ is partially compatible with some short and medium oil alkyd resins, amino resins. It is incompatible with long oil alkyds, chlorinated rubber, nitrocellulose and vinyl resins.}$ 

### SOLUBILITY:

SYNOLAC<sup>®</sup> 92X-55 is completely soluble in aromatic hydrocarbons, ketones and esters. It does have very limited solubility in alcohols. It doesn't have solubility in aliphatic hydrocarbons.

#### **DRIFRS**

In air drying systems 0.05%CO, 0.5%Pb, 0.1%Ca calculated as metal on solid resins content are recommended.

S.D. - 5 - 10 Min. T.D. - 45 - 60 Min. H.D. - O/N

In low bake system recommended temperature is 80 -  $90^{\circ}$ C and level of Melamine formaldehyde is 5-15% on solid resin.

#### USES

 $\mathsf{SYNOLAC}^{\circledR}$  92X-55 is use for vehicle refinishes, fast drying Industrial finishes and heavy-duty primers.



<b>Product Safety</b>	Please refer to the corresponding Safety Data Sheet
Storage & Handling	SYNOLAC $^{\circledR}$ 92X-55 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30 $^{\circ}$ C. Exposure to direct sunlight should be avoided. Under the above mentioned storage conditions the shelf life of the resin will be 12 months from the date of manufacturing.

# September 2016

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